



Art. Nr:

TA iQ FWD Stand-Up: 99200 : 12 KM/h 99210 . 10 KM/h

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Serial number: _____

1 WARNINGS.

Please read the instructions carefully. They contain important warnings and instructions.

The wheelchair must not be used until the instruction manual has been read.

Failure to follow warnings and instructions may result in the risk of injury to the user, wheelchair and / or persons close to the wheelchair.

The wheelchair may only be used by users who are able to evaluate the hazards of driving with the seat lift and seat cover or the stand function activated.

TA iQ FWD Stand-Up is not intended for users with a weight exceeding 140 kg. when "sitting to stand" function is used, and not more than 100 kg. when "lying to stand" function is used.

TA iQ FWD Stand-Up should always be turned off when getting on or off, of the chair and when assisted by a helper, so that the power chair Stand-Up does not accidentally move if the joystick is activated.

Starting the wheelchair at high speed can cause damage to the user, wheelchair and / or persons close to the wheelchair. Always adjust the speed of your surroundings.

Do not reach under the seat of the wheelchair when the seat lift and seat tilt or the stand function is activated, because there is a risk of entrapment of hand and fingers between the mechanical parts.

Check that others, especially children, aren't too close to the power chair when the seat lift and seat tilt or stand function is activated.

The power chair is EMC tested. However, it is possible that the power chair can be affected by electromagnetic fields from electronic devices, such as mobile phones. Similarly, it cannot be excluded that the chair can emit electromagnetic fields that can affect the surroundings, such as alarm systems in stores.

Pay particular attention to after run when driving on ramps.

When the power chair's brakes are disengaged, the power chair may roll if it is on a sloping surface.

Slowing down by pressing the On /Off button creates the risk that the user's torso could fall over. This could lead to, the user falling out of the power chair. Slowing down in this manner should be avoided on sloping surfaces and ramps.

When forcing level differences, it is important that the power chair runs perpendicular to the obstacle in order to minimize the risk that the power chair should tilt.

By forcing level differences with the seat tilted or hoisted there is a risk that the power chair can tip over. By forcing level differences, it is therefore important that the seat is elevated as little as possible and is as close to an upright position as possible to minimize this risk.

There is a risk of injury to the user by activating the stand function without properly fitted body support.

There is a risk of tipping when driving with maximum elevated and / or tilted seat unit or with activated stand function. Always drive on even and firm surfaces when these features are enabled.

Driving on steeper slopes should be avoided where possible as this will affect the chairs natural stability, as the risk of the power chair tipping over is increased. When driving on slopes ensure the following factors are considered.

•The seat should not be lifted.

•The tilt or backrest recline is not averse to affect stability.

•Drive at low speed and adjust speed to the surroundings.

If in doubt please contact TA Service or your local dealer.

• Note! The TA iQ FWD Stand-Up is not intended to travel on sloping surfaces when the stand function is activated.

When the power chair is used as a seat in a car, bus or similar, the power chair must always be secured with an approved car attachment. Using 4 point car attachment the hooks must only be attached in the 4 attachment loops on the power chairs. Fastening the hooks elsewhere will cause a high risk of danger to the user and

damage to the power chair. When using a Dahl docking system the instructions from Dahl Engineering must be followed closely. Failure to follow instructions carefully, will cause a high risk of danger to the user and damage to the power chair.

Avoid touching leaking batteries, as the contents can be harmful. Always replace the batteries with the same type as the wheelchair is supplied with. Never use other types!

The temperature of some surfaces can increase and get very hot when in direct sunlight. Especially the armrest, joystick controller, back/seat and footplate surface, care should be taken to avoid touching with bare skin.

Repairs and programming of the power chair must be performed by TA Service or a repairer who is authorized by TA Service.

Unauthorized adjustment of suspension or programming can cause the power chair to handle in a way that could cause danger to the user or the surroundings.

Only original parts or parts that are approved by TA Service should be used.

2 PREFACE.

TA Services A/S hopes you are satisfied with your new TA iQ FWD Stand-Up. TA iQ FWD Stand-Up is designed to facilitate your daily movement outdoors and indoors. It has been very important to design the power chair as small and compact as possible, without reducing the power chair's stability and handling.

WARNING!

Read the instructions carefully. They contain important warnings and instructions.

The operation of the power chair has been designed to be as simple as possible, however it is important that you read through this manual, so you're sure to get the most out of your TA iQ FWD Stand-Up. Keep this manual so you can use it for reference.

In this manual you will find the information you need to operate the power chair. If you have questions, comments, or suggestions, please feel free to contact us:

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TA Service makes continuous product development and we reserve the right to make changes.

3 <u>CE DECLARATION</u>

TA iQ FWD Stand-Up is tested by TÜV, and complies with standard EN 12184:2014 and ISO 7176-14

TA iQ FWD Stand-Up is EMC tested to the following standards ISO 7176-21:2009

TA iQ FWD Stand-Up is Climate tested in accordance to EN 12184:2014 and ISO 7176-09:2009.

TA iQ FWD Stand-Up is Crash tested in accordance to ISO 10542-5 &7176-19 – 2008.

Conforms to the requirements of Council Directive 93/42/EEC and Directive 2007/47/EC relating til Medical devices Class 1 Product Annex I

This handbook has been prepared in accordance with applicable requirements.

(6

4 PRE-SALE INFORMATION

A) By request the user manual can be made with large font

B) The TA iQ FWD Stand-Up is designed for users with normal visual and cognizance ability. MAX. User weight 140 kg. (from sitting to stand) and 100 kg. (from lying to stand).

C) The TA iQ FWD Stand-Up is designed for use both indoors and outdoors. When you drive indoors, you must be careful in, for example, narrow passages, when going through doors and entrances and when using lifts, ramps, etc.

D) The TA iQ FWD Stand-Up is a Class B wheelchair

E) Dimensions:

TA iQ FWD Stand-Up: 630 mm width, 520 mm height with seat, 1000 mm length.

F) Reversing width: 630 mm

G) Rated slope: TA iQ FWD Stand-Up: 10°

H) MAX Height of kerbs: TA iQ FWD Stand-Up: 100 mm

I) No removable parts will have an adverse beneficial effect on the wheelchair.

J) Standard options of the model: electrical lift, electrical tilt, electrical backrest and electrical stand function.

K) The model can be used with air tyres or tires with infill

L) No programmable device is fitted to the chair. Only authorized technical personal should program the chairs.

N) Theoretical continuous driving distance: 40 km. The distance will be reduced if the wheelchair is used frequently on slopes, rough ground or to climb curbs etc.

O) The backrest can be folded over the seat plate with tools, if the chairs need to be smaller for transport or storage.

P) The wheelchairs aren't meant to be dismantled.

Q) The model can be fitted with a "Fly kit" so the batteries don't need to be removed from the chair during air transport e.g.

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5 <u>TECHNICAL DATA</u>

Power chair Type: Class B:					
		Measurement and data according to TÜV EN 12181:2014			
Dimensions:	Width excl. seat: 630 n				
		Floor clearance: app. 70 mm. (depending on the adjustment of the springs)			
	Length incl. footplate /	foot supports (shortest) 985 mn	1		
	Seat Mounting Height:	380 mm (for top plate)			
	Turning diameter: 112	0 mm			
	Seat lift: 300 mm.				
	Seat tilt: 45 °				
		n seat: approx. 180 kg depending	on configuration		
		Min.	Max.		
Overall length with		985 mm	1160 mm		
	legiest				
Overall width		630 mm	mm		
Stowage length		880 mm			
Stowage width		630 mm			
Stowage height		700 mm			
Total mass		180kg	kg		
Mass of the heavier	est part	kg	kg		
Static stability dow		15 °			
Static stability uphi		15 °			
Static stability side		13,8 °			
Energy consumption		km/h	 48 km		
		K∏/∏ ◦	40 KIII 10 °		
Dynamic stability u	iphili				
Obstacle climbing		mm	100 mm		
Maximum speed for		km/h	12,5 km/h		
Min. braking distar	nce from max. speed	mm	2620 mm		
Seat plane angle		0 °	40 °		
Effective seat dept	۱ ۱ ۱	mm	590 mm		
Effective seat widt		370 mm	550 mm		
Seat surface heigh		490 mm	790 mm		
Backrest angle		50 °	96 °		
Backrest height		540 mm	665 mm		
Footrest to seat dis		370 mm	580 mm		
		90 °			
Leg to seat surface	0		180 °		
Armrest to seat dis		185 mm	285 mm		
Front location of a		370 mm	475 mm		
Minimum turning ra	adius	650 mm			
User Weight:	Maximum user weight				
	140 kg. (from sitting to	stand) and			
	100 kg. (from lying do	· · · · · · · · · · · · · · · · · · ·			
Tires:		eels: 200-50 Recommended pres	sure: 2.0 bar / 29 psi/200 kPa		
1.1.00					
		Tire sizes, driving wheels: 300 -8 – Recommended pressure: 2,5 bar /36 psi/250 kPa In the event of puncture, the tube can be repaired the same way as a bicycle tire			
tube.		e, the tube can be repaired the se	the way as a bleyete the		
T		$20\% C \pm 50\% C$			
Temperature:	Storage Temperature: -				
D	Operation Temperature	e: -20° C to 50° C			
Batteries:	2 pcs. 12V/80Ah				
	• •	Type: VRLA, Valve Regulated Maintenance Free			
	Capacity: 80 Ah	Capacity: 80 Ah			
		rrent: 12 Arms (through charger connection)			
	Battery Connection Ty				
	Maintenance free	_			
	Size:				
	• Width: 168 mm				
	• Length: 260 mm				
	• Height: 215 mm				
Engines:	2 pcs. 24V/350 Watt				
Engines:	2 pcs. 24 v/550 wall				

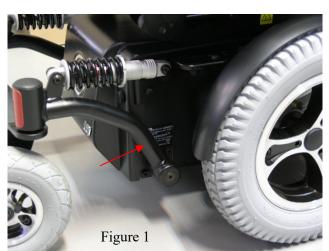
Driving Data:	Maximum driving distance ~48 km (according ISO 7176-4)
	(see section 7.2 "Driving distance")
	Mariana and france 1 1 initial 10 have 12 5 have /1
	Maximum speed, forward driving: 10 km/h or 12,5 km / h
	Maximum speed, reverse driving: 5 km / h
	Max. safe slope:
	TA iQ FWD Stand-Up: 10°
	Max height of kerbs:
	TA iQ FWD Stand-Up: 100 mm
Charger Specifications:	See user's guide included charger - 24V
Electronics:	Penny and Giles R-Net Drive Control
Brakes:	Motor Brake and Electric Brake.
	Motor brake acts as brake-lock brakes and is activated when the control stick is released.
	From when you release the control stick and until the chair stands still, there is a
	small "late run" on the chair. This "late run" can be adjusted depending on whether
	you want a soft or a sharp slowdown.
	It is possible to set how fast the chair's slowdown will be. If this change is wanted
	please contact TA Service.
	Electromagnetic brake is activated when the chair is stationary and serves as a
	"parking" brake.
Working conditions	Lift actuator: 10 % (1 min. work 9 min rest)
electrical functions	Tilt actuator: 10 % (2 min work 18 min rest)
	Back rest: 10 % (6 min/hour)
	Leg rests: 10 % (6 min/hour)
Mechanical lever	$1.3 \text{ N} - \text{Nominal } (@, 10^\circ \text{ deflection})$
operating force	

5.1 <u>Serial number</u>

The wheelchair has a unique serial number.

The serial number is located on a label on the right side of the wheelchair.

The label also contains other information about the wheelchair e.g. max user weight and production time Figure 1.



6 **BEFORE DRIVING:**

WARNING!!

TA iQ FWD Stand-Up is not intended for users with a weight exceeding 140 kg. (from sitting to stand) and 100 kg. (from lying to stand).

WARNING!!

TA iQ FWD Stand-Up should be turned off when entering and exiting the power chair and when assisted by a helper, so that the power chair does not accidentally move if the joystick is activated.

WARNING!!

Knee support / shin strap and chest strap must always be properly fitted before the stand function is activated so that the user does not slide out of the seat unit.

CAUTION!

Smoking or use of open fire, while seated in the power chair, creates a risk of burns to the user or upholstery.

Footplate / foot rests can be locked to facilitate entry and exit.

Before you use TA iQ FWD Stand-Up, check the following:

- The power chair's **speed** is sufficiently low.

- Any footrests are properly mounted and locked so they do not swing out while driving.

- The **seat lift** is set at the lowest possible level and the **seat tilt** is as close to horizontal (neutral) position as possible.

NB!

When the seat is raised above 65 mm, the power chair seat can only tilt 15 °. If the seat is not lifted higher than 65 mm, the seat can be tilted fully.

When the seat is tilted more than 15° the seat can only be raised 65 mm. If the seat is not tilted more than 15°, the seat can be lifted fully.

When the seat is raised more than 65 mm or by tilted over 15° the chair speed automatic reduces by 15%. Whit stand function activated, the wheelchair speed is automatically reduced to 15%.

WARNING!!

Do not reach into or under the power chair when the seat lift and seat tilt is activated, because there is a risk of entrapment of hand and fingers between the mechanical parts.

WARNING!!

Be aware that others, especially children, aren't too close to the power chair when the seat lift and seat tilt is activated.

WARNING!!

When the control box is swung to the side or in to place there is a risk of entrapment in the swing away bracket. Watch out for your own and the fingers of others.

CAUTION!

Place your feet on the foot rest before lowering the foot rest to avoid risk of entrapment between the foot rests and the power chair.

CAUTION!

High speed starts can put people in the surrounding area in danger.

The first drives in TA iQ FWD Stand-Up should be conducted in an area where there is plenty of room, at low speeds.

6.1 <u>Performance check</u>

The electronic circuits in your control system have been designed to be extremely safe and reliable. The onboard microcomputer carries out safety checks at up to 100 times per second. To supplement this safety monitoring you should carry out the following periodic checks.

If the control system fails any of these checks, do not use the wheelchair and contact your service agent.

Daily Checks

Joystick: With the control system switched off, check that the joystick is not bent or damaged and that it returns to the center when you push and release it. If there is a problem, do not continue with the safety checks and contact TA Service or your service agent.

Weekly Checks

Parking brake: This test should be carried out on a level floor with at least one meter clear space around the wheelchair.

- Switch on the control system.
- Check that the screen remains on after initialization and that the battery gauge is displaying a reasonable amount of charge.
- Push the joystick slowly forwards until you hear the parking brakes operate. The chair may start to move.
- Immediately release the joystick. You must be able to hear each parking brake operate within a few seconds.

Repeat the test a further three times, pushing the joystick slowly backwards, left and right.

Connectors: Check all connectors are secure, properly mated and free from damage

Cables: Check condition of all cables for damage

Joystick gaiter: Check the thin rubber gaiter around the base of the joystick for damage or splitting. Check visually only, do not handle the gaiter.

Joystick mounting: Make sure the controller is securely fixed to your wheelchair. Do not over tighten any screws.

6.2 Swing-away bracket

When getting in or out of the wheelchair or if you drive close to a table, the controller can be swung away to the side, parallel to the armrest.

The control box is locked with a ball catch when it is in drive position.

Push the inside of the control box to get it out to the side (A), and then drag the controller backwards to get it parallel with the armrest (B)

CAUTION!

Risk of squeezing when swing joystick/bracket out/in (c)



6.3 Getting in and out of the wheelchair

<u>!</u> Before getting in and out of the wheelchair, make sure that the wheelchair is turned off.

If the user can transfer itself, lower the tilt and the lift to the lowest position.

For transferring from the front, tilt the footplate up -figure 1

For sideways transfer it is possible to lift the armrest up (both sides can be lifted)

Pull the release button on the bracket to be able to lift the armrest – figure 2 $\,$

The armrest can be lifted up backwards against the back rest - figure 3

If the user shall be transferred by lift, it is an advantage to tilt the seat and the back to get the pelvis all into the back rest – figure 4



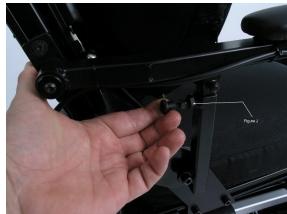


Figure 3





7 WHILE DRIVING:

TA iQ FWD Stand-Up's driving characteristics including: braking, maximum speed and acceleration can be set to suit the users need.

Setting the chair's driving characteristics is performed by TA Services A/S.

WARNING!

The driving characteristics can be programed outside the safety parameters in special cases (a programming tool is needed)

WARNING!!

There is a risk of tipping when driving with maximum elevation and / or tilt seat unit or activated stand function. Always run on even and firm surfaces when these features are enabled.

7.1 Speed and profiles

On/Off: The power chair is switched on/off with a slight press on the tilt button toward the on/off symbol.	
Speed up: The power chair's speed is increased with a slight press on the tilt button toward the speed-up symbol (Hare). Current speed is displayed as speed bar where 1 is lowest and 5 is highest See section 9.1	
Speed down: The power chair's speed is decreased with a slight press on the tilt button toward the speed-down symbol (Turtle). Current speed is displayed as speed bar where 1 is lowest and 5 is highest See section 9.1	
Profile: The driving profiles are selected by pressing the profile button, if they are programmed. Profiles can be customized by TA. Service and are individual.	PROFILE
NOTE The TA iQ FWD Stand-Up, Profile 1 "NORMAL NO GYRO" is off direction stabilization. This profile should be used if the chair does not run on solid stable surfaces, eg. in a train, on a ship, etc. see section 7.2 Directional stabilization on TA iQ Stand-Up	
Light*: Turn on the light by pressing the button. When the light is on, the LED in the symbol is illuminated. Push the button again to turn of the light.	
 Direction indicator*: Turn on the indicator light by pressing the button to the chosen turning side. The LED in the symbol is illuminated. Push the button again to turn of the indicator light. * Accessories on some versions 	

7.2 Directional stabilization of the TA iQ FWD Stand-Up

The TA iQ FWD Stand-Up is fitted with directional stabilization technology that helps maintain the desired direction regardless of the external forces acting on the wheelchair. This ensures a more even and straight ride especially at high speed where wheelchairs without directional stabilization can tend to twist.

On sloping surfaces, directional stabilization helps keep the direction, so you do not have to adjust the joystick all the time to drive straight.

If the chair is driving on a "moving" surface, eg train, ship, etc., turn off directional stabilization by selecting "Profile 1" - see section 7.1 speed and profiles.

7.3 Driving distance

As in all motorized vehicles are driving distance depends on various factors:

Speed

The faster you drive, the less driving distance. If you reduce the speed, the driving distance will be increased.

Driving distance ~48km (ISO 7176-4)

Driving style. If you drive with big or small deflection on the joystick. Many starts and stop.

Terrain. Is there, for example, many hills, the ground is slippery, soft or hard, etc.

Temperature. The colder the ambient temperature is, the less power has the batteries. The colder it is the lower driving distance you may have.

Is there, for example, installed additional equipment: respirator, moisturize or other equipment that uses electricity, it will also have a negative impact on the driving distance.

The chairs electrical functions, electric lift, electric tilt, electric back recline, electric legs, phone ect. also, though to a lesser degree, influence on the driving distance.

7.4 Braking.

The chair brakes by releasing the control stick, so it returns to the vertical position. It is possible to adjust how fast the chair is slowing down and thus reduce any late run on the chair. This adjustment is carried out by TA Service.

At a short late run, braking will be experienced very sharp.

WARNING!!

Pay particular attention to late run when driving on ramps. When driving on ramps let go of the control stick before you reach the ramps leading edge.

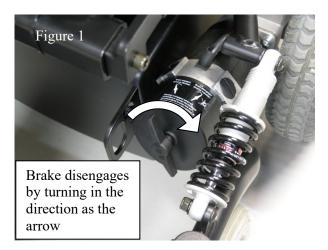
7.5 <u>Mechanical disengaging the brakes.</u>

The electric brake can be disengaged if the chair needs to be manually towed.

This is done by twisting the brake handles away from the power chair towards the wheels. Figure 1

When the brakes are disengaged the powerchair will "bip" and write "PM Brake error" in the display to warn that the brakes are disengaged while the power chair is ON.

It can be disengaged by the assistant or user if the user is able to reach it when sitting in the wheelchair, or when getting out of the wheelchair.



When the electric brake is disengaged the powerchair cannot be maneuvered with the control stick. You have to turn the brake handles back towards the power chair, and then turn OFF/ON the power chair.

WARNING!!

When the power chair brakes are disengaged, the chair may roll if it is on a sloping surface.

7.6 *Emergency brake.*

The power chair emergency brakes with a slight press on the tilt button toward the on/off symbol.

This brake method results in a very abrupt deceleration and should **only** be performed in an emergency and only if the user of the power chair is prepared.

WARNING!!

Slowing down by pressing the On /Off button creates the risk that the user's torso could fall over. This could lead to, the user falling

out of the power chair. Slowing down in this manner should be avoided on sloping surfaces and ramps.

7.7 Force of obstacles.

TA iQ FWD Stand-Up can climb obstacles, making it able to run over doorsteps and the like.

At very steep increases may inlet and a certain speed be necessary.

In the interest of the power chair's stability by forcing different levels, it is important that you don't use the stand function, and the seat is elevated as little as possible and is as close to an upright position as possible to minimize this risk.

Never exceed the max of height kerb as described under TECHINCHAL DATA SHEET

WARNING!!

By forcing level differences, it is important that the power chair runs perpendicular to the obstacle in order to minimize the risk that the power chair should tilt.

WARNING!!

By forcing level differences with the seat tilted or hoisted there is a risk that the power chair can tip over. By forcing level differences, it is highly important that the seat is elevated as little as possible and is as close to an upright position as possible to minimize this risk.



7.8 Driving on slopes.

Driving on sloping surfaces should be carried out forwards and at a slow pace.

Never exceed the max rated slope as described under TECHNICAL DATA SHEET

WARNING!

The stopping distance can be significantly greater on slopes than on level ground

WARNING!!

Driving on slopes should be avoided because a slope to the side can cause the power chair to tip over. When driving on slopes, the seat should not be lifted to keep the power chair stable.

WARNING!!

The TA iQ Stand-Up is not intended to drive on sloping surfaces when the stand function is activated.

7.9 Surfaces

TA iQ FWD withstand function is fitted with a pattern tread on the big drive wheel for best grip. If the tread is worn it will affect the grip on the surface.

When driving on uneven surfaces, pay extra attention (like on sand, ice/show, grass etc.) it can have an effect on the stability and the steering.

If a tyre without a tread pattern is used, it will have the same effect as if the tread is worn.

WARNING!!

The TA iQ FWD Stand-Up is not intended to drive on soft and / or uneven surfaces when the stand function is activated.

7.10 Driving in darkness

TA iQ FWD Stand-Up can be acquired with lights as an option. Drive only in darkness when light in the front and back are applied or as per the applicable national regulations.

8 AFTER DRIVING.

Always leave the chair off and put on lowest speed.

NB! Leaving the chair turned on will draw power from batteries, with reduced remaining driving distance to follow.

9 <u>CONTROLLER/ADJUSTENTS</u>

9.1 <u>Controller with display type R-NET CJSM2</u>

	 1 Power button 2 Speed up button 3 Speed up button 4 Profile / Mode switch 5 Horn. Display 6 Mode button 7 Profile Switching between driving and menu 8 Right indicator light* 9 Left indicator light* 10 Light* 11 Hazard* 12 IR Reciever – Light censor & LCD Diagnostic LED 13 Display * - Accessories on some versions
Display © 21.30 (00.0mph 999m 2 (00.0mph 999m 2 (00.0mph 999m 2 (00.0mph 999m 2 (00.0mph 999m 2 (00.0mph 999m 2 (00.0mph 999m	 Battery indicator Main Screen Profile indicator
Figure A	Battery indicator – figure A All 10 bar lights (red, yellow and green): The power chair is fully
	 charged 7 bar lights (red and yellow): The power chair must be recharged as soon as possible 3 bar lights or blinks slowly (red): The power chair must be recharged immediately to avoid destroying the batteries.
	Speed Display
	Shows with graphs and numbers the current speed. Below the actual speed, there are also trip count / total km.
	Max speed indicator Displays the set minimum / maximum speed profile
	Tortoise shows that the power chair is limited. – Figure B Red turtle The wheelchair is blocked for driving

Figure B	Orange turtle When the seat is lifted above 65 mm, the seat can be tilted max 15°. When the seat is tilted more than 15° the seat can max lift 65 mm.
	By seat lift more than 65 mm or by seat tilt more than 15° reduces the power chair speed automatic with 15% .
	If the seat is not lifted higher than 65 mm, the seat can be tilted fully (45°) .
	If the seat is not tilted more than 15°, the seat can be lifted fully (300 mm) In stand mode, the wheelchair speed is automatically reduced to 15%
Figure B	
© 21.30 Get to Stand	Electrical functions – figure C Pressing the "Mode" button to get into the menu from which electrical functions can be operated with a joystick. You select function by flipping the pages with the joystick, and activate the feature by taking the control stick forward or backward. See the chapter "9.4 Setting the power functions" for more information.
Figure C	Joystick activated – figure D
	If you activate the joystick before or just when you turn on, the symbol will blink.
	Release and center the joystick to use the chair.
Figure D	If the joystick is not released and centered within 5 seconds, the power chair will not run, even though the joystick is released. Turn on and of the power chair again to make it run.
	Driving Profile – figure E
Figure E	The power chair can be programmed for different driving profiles. Contact TA Service for further instruction and programming

WARNING!!

The power chair is EMC tested. However, it is possible that the power chair can be affected by electromagnetic fields from mobile phones for example. Similarly, it cannot be excluded that the power chair can emit electromagnetic fields that can affect the surroundings, such as alarm systems in stores.

DANGER!!!

Programming of the power chair must be performed by TA Service or repairer who is authorized by TA Service.

Unauthorized programming can cause that the power chair will handle in a way that could cause danger to the user or the surroundings.

9.2 Locking the Joystick

Locking the system:

When the power chair is on, press and hold the "Power" button.

- 1. After 1 second the power chair beeps, release "On-Off"
- 2. Press the joystick forward until a beep appears
- 3. Press the joystick back until a beep appears
- 4. Release the joystick, there is now a long beep
- 5. The power chair is now locked. Symbol is shown in display figure 1

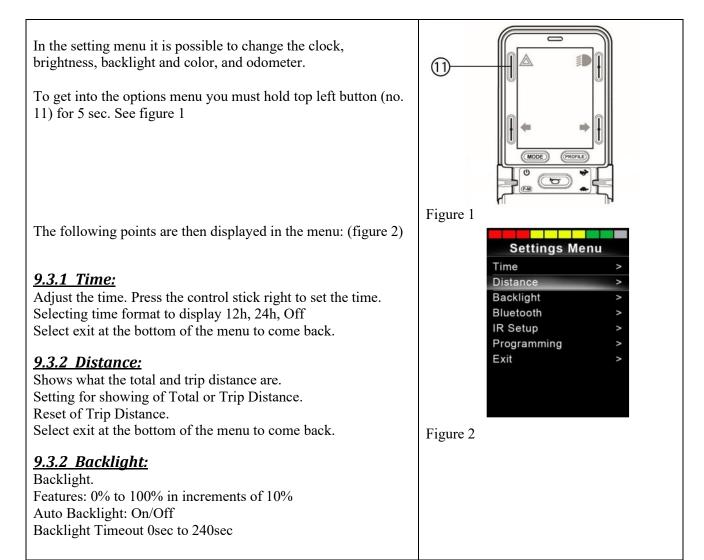
Unlocking the system:

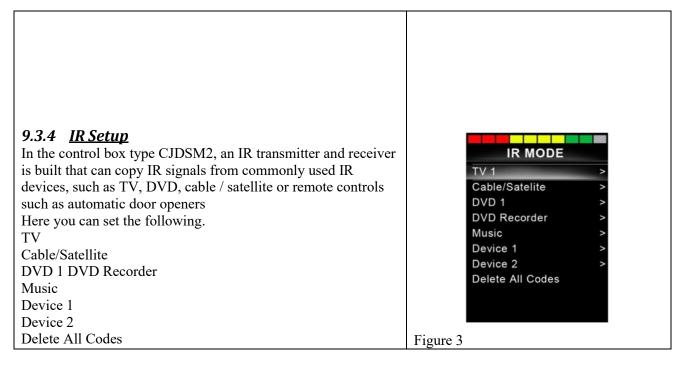
- 1. If the power chair is off, turn on the power chair
- 2. Press the joystick forward until a beep appears
- 3. Press the joystick back until a beep appears
- 4. Release the joystick, there is now a long beep
- 5. The power chair is now unlocked the symbol disappears.



Figure 1 In case of lock this symbol appears in the display

9.3 <u>Setting Menu</u>





9.4 Setting the power functions

The power chair may be depending on model have the following power functions:

- Stand function
- Seat lift
- Seat tilt
- Back
- Right legsupport
- Left legsupport

The functions are activated by pressing the "Mode" button on the control box, then there's a picture of power features (figure 1). Find the function to be used by flipping the pages of the control stick. When the feature is found, activate it by taking control stick forward or backward, depending on which way the function should run.

Note:

When the seat is raised above 65 mm, the seat can tilt max 15 °. When the seat is tilted more than 15° the seat can max be lifted 65 mm.

By seat lift more than 65 mm or by seat tilt more than 15° reduces chair speed automatic with 15%.

In stand mode, the wheelchair speed is automatically reduced to 15%

Note:

To avoid overheating, the actuators for electric functions they must only work 10 % and then rest 90 %.

Lift actuator: 10 % (1 min. work 9 min rest) Tilt actuator: 10 % (2 min work 18 min rest) Back rest: 10 % (6 min/hour) Leg rests: 10 % (6 min/hour)



Figure 1

Warning!!

Knee support / shin strap and chest strap must always be properly fitted before the standby function is activated so that the user does not slide out of the seat unit.

WARNING!!

Do not reach into the chair when the seat lift and seat tilt is activated because there is a risk of entrapment between the mechanical parts. WARNING!! Check that others, especially children, aren't too close to the power chair when the seat lift or seat tilt is activated.

CAUTION!

Place your feet on the foot rest before lowering the foot rest to avoid risk of entrapment between the foot rests and the power chair.

10 ADJUSTMENTS

WARNING!

Adjusting the seat or seat depth can cause the wheelchair to be out of safe limits.

10.1 Setting the armrests.

Armrest height is adjustable by loosening screws (A) and (B) with a 6mm Allen key. And it can be flipped back by pulling the release button.

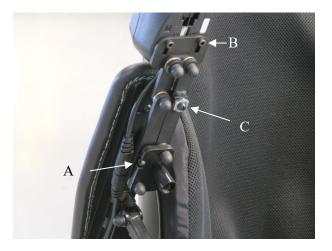


10.2 Swing- away bracket

The swing-away bracket is adjustable height if you want to raise or lower the controller, or turning it by loosen the screw (A) on the tube with a 4 mm Allen key.

If the swing-away bracket is being offset on the tube, the controller can be aligned by loosening the two screws (B) under the control box with a 4 mm Allen key.

The ball catch can be adjusted in hardness by loosening the nut (C) with a 17 mm spanner, turning the ball catch with a slotted screwdriver and tighten the nut again while holding against the screwdriver so the ball catch do not turn while tightening.



10.3 Setting up the leg rest.

The leg rest is mounted on the chairs seat frame.

The angle of the footplate relative to the leg rest is adjusted by pushing the footplate up and adjusting the set screw (A) behind the footplate with a 5 mm Allen key.



10.4 <u>Suspension.</u>

The suspension and the tightening of the springs are adjusted by TA-Service or the dealer - Do NOT adjust the spring.

Secure that the springs are intact and the bolts are tighten (A)

Once a day check that the suspension and spring is clean and works. The suspension can be cleaned with a cloth dampened in household detergent.



11 TRANSPORTATION BY CAR.

TA iQ FWD Stand-Up is crash tested with 4-point tie-down, so it can be used as a seat in a car, bus or similar. The user can use the TA iQ withstand function during transport by a car, bus or similar, if the TA iQ withstand function is equipped with TA 4-point car attachment.

DANGER!!!

When the power chair is used as a seat in a car, bus or similar, it must always be attached with an approved car attachment. Be sure that the 4-point straps can handle the weight of the wheelchair >180 Kg, plus extra equipment

The seat and lift must always be in the lowest position when transported by car.

! Note. The mounted belt on the power chair, will not replace the cars seat belt. The cars seat belt must always be used.

11.1 <u>4-point tie-down.</u>

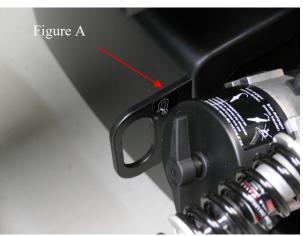
The power chair is mounted with 4 attachment loops, which can be used together with an approved 4-point tie-down system.

These loops are marked with a hook symbol (figure A and B)



DANGER!!!

Using 4-point car attachment the hooks must only be attached to the 4 attachment loops on the power chairs. Fastening the hooks elsewhere will cause a high risk of danger to the user and damage to the power chair.





12 CHARGING.

The Charger CAN BE USED for GEL & AGM VRLA Batteries.

THIS CHARGER IS NOT TO BE USED ON OPEN LEAD ACID OR LITHIUM BATTERIES.

TA iQ is equipped with a battery level indicator at the top of the control box - the long series of LEDs.

As the power chair is used the battery level falls and the LEDs turn off. See the following explanation:

	Battery indicator: (figure 1)
	All 10 bar lights (Red, yellow and green): The chair is fully charged.
	7 bar lights (red and yellow):
	The power chair has does not need to be recharged, under normal driving needs.
	3 bar lights or blinks slowly (red):
	The power chair must be charged up.
	The charging plug from the charger (A) is connected to TA iQ FWD withstand function in the front of the control box in the charger socket (B)
Ladestik	

TA iQ withstand function should be turned off when batteries are charging.

RECOMMENDATION!

The batteries shall first be charged when the green LED (battery indicator) goes out, you can advantageously continue so that the yellow LEDs goes out, and only the red ones are on.

DO NOT CHARGE EVERY NIGHT UNLESS NEEDED.

If you don't use this much current in 1 day, you can skip a charge one night.

When charging is finished the charger automatically turns off.

See also BATTERTY under MAINTENANCE AND SERVICE section.

RECOMMENDATION!

TA Services A/S recommends that batteries be recycled.

WARNING!!

Avoid touching leaking batteries, as the contents can be harmful.

12.1 Charger

See the separate user manual for the charger.





TA iQ FWD withstand function must be disposed as electrical scrap, which means that the product cannot be disposed with ordinary waste. It has to be disposed of in an environmentally correct way.

The product can be delivered to TA Service or local dealer which will see that it is disposed of in an environmentally correct way.

The batteries cannot be disposed with ordinary waste, contact your local dealer or TA Service, who will make sure they are disposed correct.

14 **RESISTANCE TO IGNITION**

Part	Level of resistance to ignition
VL Icon back system	ISO 7176-16, ISO 8191-1, ISO 8181-2
VI Ecolution PSV cushion	ISO 7176-16, ISO 8191-1, ISO 8181-2
Shield - ABS	ISO UL94
Protection for battery pole	V-O classified, ISO UL94

15 WARRANTY.

There is 2-year warranty on TA iQ withstand function. Valid from date of purchase. Any warranty repairs will be performed free of charge with regard to working hours and spare parts. The warranty period on batteries and supplied by TA Service is 1 year from purchase date.

Warranty repairs must be performed by TA Service.

The warranty is voided if the used battery charger is not approved by TA Service, or if the batteries are run down.

If there is doubt about whether a particular battery charger can be used contact TA Services A/S.

16 PACKING AND SHIPPING

If the wheelchair needs to go to the dealer or TA Service contact the local dealer who will arrange the transport to the dealer or TA Service.

In cases where the dealer decides not to pick the wheelchair up, and the transport shall be carried out by a transport company, the wheelchair must be securely fastened to a pallet and protected with cardboard or plastic. The wheelchair must be switched off and the brakes engaged.

17 TRANSPORT UNOCCUPIED

When the wheelchair shall be transported unoccupied then wheelchair shall be turned off, the seat and tilt shall be in lowest position and the brakes shall be engaged.

For transport in a car, 4-point tie down or Dahl docking system can be mounted (both options) – see section "TRANSPORTATION BY CAR"

It's not necessary to take any parts off under transport.

18 TROUBLESHOOTING – CONTROLLER WITH DISPLAY

Problem:	Cause:	Solution:
The power chair cannot run	1. Charging connector is connected to the control box.	Remove the charging plug.
	2. Motor brake is disengaged.	Connect the motor brakes.
	3. Other cause.	Contact authorized service center.
The chair drives slowly. Symbol appears in display	1. Speed is being limited because of lifted and/or tilted seat.	Lower the seat and /or tilt the seat back to nearly horizontal.
	2. Other cause.	Contact authorized service center.
Symbol appears in display	1. The control system has intentionally reduced the power to the motors to protect them against heat damage.	Stop running and let the engines cool. The engines were overloaded and exposed to more load than they are intended for.
	2. Other cause	Contact authorized service center.
Symbol appears in display	1. Control system was too hot and has reduced the impact.	Turn of the power chair and let it cool off.
	2. Other cause	Contact authorized service center.
Symbol appears in display	1. The control system has generated an error and displays a text, module and an error code.	Contact authorized service center.
Symbol appears in display	1. Joystick activated	Release and center joystick to
	If you operate the joystick before or just after you switch the system on, the symbol will blink.	resume normal operation. If you do not release the joystick within 5 seconds, the power chair will not be able to move, even though the joystick is released. Power cycle the power chair again to use the power chair.
Symbol appears in display	1. joystick is locked.	See "lockdown joysticks" to unlock the joystick.
The power chair "bips" and writes "PM Brake error" in the display	1. The brake has been disengaged.	Connect the brake; see Mechanically disengaging the brakes, page 17.
	2. Bad connection to brake.	Check that the motor/brake cable is properly connected to the power module on the power chair.
		Contact authorized service center.

19 SERVICE AND MAINTENANCE

A service manual is available for dealers and service agents – contact TA. Service for more information

TA Service recommends that the wheelchair get service at a Dealer or at the factory of TA Service.

! Maintenance and service that are not listed under SERVICE AND MAINTENANCE and ADJUSTMET shall be done by the service agent, dealer or TA Service.

All programming must be performed by the Dealer or TA Service.

Incorrect program settings or wrong service and maintenance could result in us danger situations where the wheelchair is uncontrollable or dangerous for the user and the surroundings. This will void the warranty of the wheelchair.

Only original parts or parts that are approved by TA Service can be used.

For changes and recalls for patient safety see web page <u>www.ta-service.dk</u> which also refer to local agents or on facebook.com/taservice.dk

19.1 <u>Maintenance</u>

When you use the wheelchair it gets loose and worn by use. Therefore is it important that you inspect and maintain the wheelchair regularly. Especially the armrest, leg rest and seat will get loose by movement over time.

Check regularly, approximately once per month that the screws are intact and tighten. See section *10 Adjustments*

Tools:

For general maintenance Allen keys and 8, 10, 13 mm spanners and screwdrivers shall be used.

! Certain repairs can require other tools than the listed tools.

19.2 <u>Cleaning.</u>

Coated metal:

Wash coated metal surfaces with a cloth soaked in detergent water, rinse and dry

Plastic:

TA iQ FWD Stand-Up's shield can be cleaned with a cloth dampened in household detergent. Do not use solvents on the shield.

WARNING!!

TA iQ FWD Stand-Up or parts of it will not withstand immersion in water. Please note that all electrical components do not tolerate water. TA iQ FWD Stand-Up cannot be washed with a pressure washer TA iQ FWD Stand-Up cannot be washed with a water hose. The Wheelchair must always be shut off while cleaning.

19.3 <u>Fuse</u>

On the side of the lifting column, on top of the shield is an overload protection (Fig. 1). Fuse cuts power if the power chairs maximum consumption exceeds 80A

<u>The fuse is a circuit breaker that switches off when overloaded. To reconnected, press the fuse button</u> which is located at the top of the shield (Red arrow)



Figure 1

19.4 <u>Batteries:</u>

The batteries are maintenance-free. (no topping up)

It is recommended that only the dealer or TA service replaces the batteries, they will also take care of the disposal.

Warning!

Always replace the batteries with the same type as the wheelchair is supplied with. Never use other types!

If the batteries run out of current the wheelchair can be pushed, see section: *7.5 Mechanical disengaging the brakes.*

About recycling of used batteries see section 13 Disposal.

! A battery drains on its own, a discharged battery will be damaged and should never be discharged under 10,5V.

Battery capacity See section **5** Technical Data

19.5 <u>Storage:</u>

If the wheelchair is stored without being used the batteries should always be charged once per month.

See also section 12 Charging. for recharging.

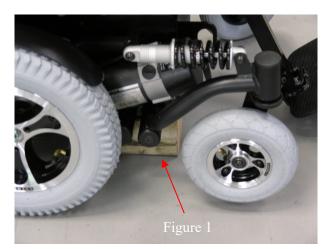
WARNING!!

Avoid touching leaky batteries, as the contents can be harmful.

19.6 Tyre punctures:

Start by lifting the wheelchairs wheel free from the ground, either by using a lift or by putting something stable between the bottom frame and the ground. Figure 1

! Tilt or lift only the wheelchair when the user is not in the wheelchair



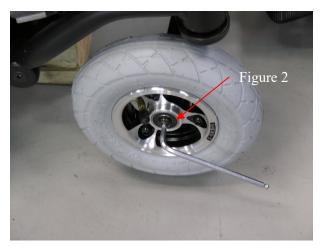


Screw the bolt in the center, off the wheel with a 5 mm Allen key – figure 2 $\,$

The bolt is locked with loxeal, apply when assemble again.

Take the wheel off the shaft.

Before splitting the rim, let the air out of the tube, by pressing on the valve - figure 3



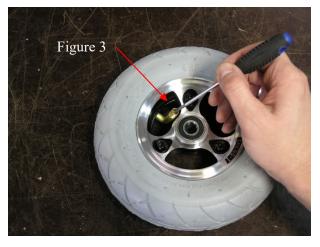


Figure 4

Split the rim, by screwing the 3 bolts and nuts off with a 5 mm Allen key on the one side and a 10 mm spanner on the other side. – figure 4

Repair or replace the tube with a new one, and assemble the wheel again

For tyre pressure see: 5 Technical Data ! Never inflate to more than the tyre is marked

! Be aware not to squeeze the tube between the two rim parts when assembling.

! Notice the way of the valve before assembling the rim. The valve fits in the cut-out of the rim, and shall point away from the rim with the cut-out. – figure 5

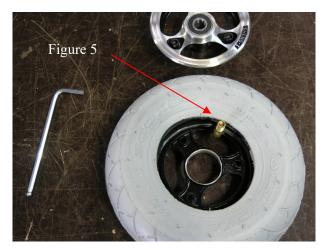
! Apply Red Loxeal 24-18 or equivalent to the bolt that fasten the wheel to the fork. Figure 2

Drive wheel

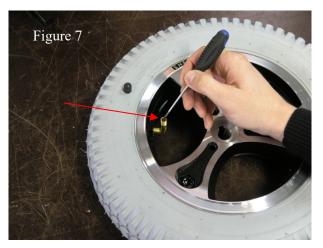
Lift the wheelchair – see introduction and figure 1

Loosen the bolt in the center of the wheel with a 19 mm spanner and pull off the wheel from the shaft. Figure 6

Before splitting the rim, let the air out of the tube, by pressing on the valve – figure 7







Screw the 3 bolt out of the rim with an 8 mm Allen key – figure 8 $\,$



Repair or replace the tube with a new one, and assemble the wheel again

For tyre pressure see: 5 Technical Data

! Be aware not to squeeze the tube between the two rim parts when assembling.

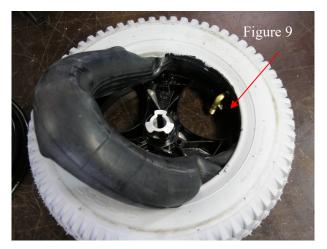
! Notice the way of the valve before assembling the rim. The valve fits in the cut-out of the rim, and shall point the same way as the rim with the cutout. – figure 9

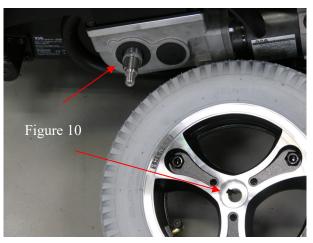
! Never inflate to more than the tyre is marked.

When putting the wheel on the shaft again, be aware that the keyway on the rim shall fit at the keyway on the shaft. Figure 10

! IMPORTANT

Tighten the nut properly and lock to the shaft with blue Loxeal 55-03 or equivalent to prevent play in the wheel and wear. Figure 6





20 ACCESSORIES AND SPAREPARTS

TA Service is constantly developing various accessories. For more information about accessories and spare parts contact the local dealer or TA Service.

The expected service life of this product is 7 years.

21 CELL POWER BATTERIER TRANSPORT INFORMATION



VRLA Batteries Date: 14-01-2019 MSDS

SECTION 14: TRANSPORT INFORMATION

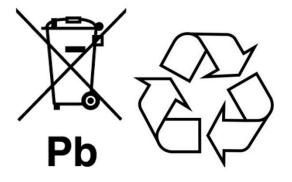
We hereby certify that all Cellpower Valve Regulated Lead-acid Rechargeable batteries conform to the UN2800 classification as "Batteries, wet, Non-Spillable, and electric storage" as a result of passing the Vibration and Pressure Differential Test described in D.O.T., 49 CFR 173.159(f), and IMO/IMDG, and ICAO/IATA packing instruction 872 and note A48, A67, A164 and A183. The batteries are not restricted to IMO/IMDG code according to special provision 238.

Cellpower Batteries having met the related conditions are EXEMPT from hazardous goods regulations for the purpose of transportation by DOT, and IATA/ICAO, and therefore are unrestricted for transportation by any means. For all modes of transportation, each battery outer package is labeled "NON-SPILLABLE". All our Batteries are marked non-spillable.

SECTION 15: REGULATORY INFORMATION

EU Regulation:

In accordance with EU2006/66/EC Battery Directive, VRLA batteries should present crossed-out wheeled bin symbol of lead together with the ISO recycling symbol. Does not contain any mercury, Hg, (<0.0005%) or cadmium, Cd, (<0.002%).



SECTION 16: OTHER INFORMATION

Legal Remark (U.S.A.)

Safety Data Sheets are a sub-requirement of the Occupational Safety and Health administration (OSHA) Hazard Communication Standard, 29 CFR Subpart 1910.1200. This Hazard Communication Standard does not apply to various subcategories including anything defined by OSHA as an "article". According to OSHA, Article means a manufactured item other than a fluid or particle: (i) which is formed to a specific shape or design during manufacture; (ii) which has end use function(s) dependent in whole or in part upon its shape or design during end use; and (iii) which under normal conditions of use does not release more than very small quantities, e.g., minute or trace amounts of a hazardous chemical (as determined under paragraph (d) of this section), and does not pose a physical hazard or health risk to employees.

Because all of our batteries are defined as "articles", they are exempted from the requirements of the Hazard Communication Standard.

Legal remark (EU)

These batteries are no "substances" or "mixtures" according to Regulation (EC) No 1907/2006 EC. Instead they have to be regarded as "articles", no substances are intended to be released during handling. Therefore there is no obligation to supply a "safety data sheet according to Regulation (EC) 1907/2006, Article 31".

General remark:

This Safety Data Sheet is provided as a service to our customers. The details presented are in accordance with our present knowledge and experiences. They are no contractual assurances of product attributes.